

Work Order ID 152555

Monday, November 07, 2016 11:38:06 AM

152555

SCRAP

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Item ID: D412-596-203 Accept *N900040100* Setup Start *NS1*
 Revision ID: URF 14-644 Stop *NS2*
 Item Name: Stainless Steel Aft Crosstube - Extended Height 39"
 Start Date: 10/31/2016 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 11/1/2016 Req'd Qty: 1.00 *1* Customer: CWILD02
 Reference: RMA RA112028

Approvals: Process Plan: MF Date: 16-11-07 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D412-596-203	B U/R								

100

0.00

100

QC

Quality Control

Memo

INSPECT RA112028

TUBE IS SCRAP BUT WILL BE KEPT FOR EVALUATION

0.00

① 16-11-22 PD

110

0.00

110

Crosstubes

Crosstubes

Memo

REMOVE AND DESTROY ALL SUPPORT + tube

~~MEASURE AND RECORD ACTUAL HEIGHT AND SPAN~~

~~STRIP PAINT AND PERFORM LPI~~

U/A
PD 17-04-24

0.00

PD 17-11-24

① 17-04-24 PD

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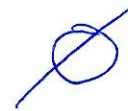
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Item ID: D412-596-203 **Accept** ***N900040100*** **Setup Start *NS1***
Revision ID: URF 14-644 **Stop *NS2***
Item Name: Stainless Steel Aft Crosstube - Extended Height 39"
Start Date: 10/31/2016 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 11/1/2016 **Req'd Qty:** 1.00 ***1*** **Customer:** CWILD02
Reference: RMA RA112028

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start *NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC21- Final Inspection - Work Order Release	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
21
9-89

APR 25 2017

Picklist Print

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Work Order ID: 152555

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Parent Item: D412-596-203

D412-596-203

Parent Item Name: Stainless Steel Aft Crosstube - Extended Height 39"

Start Date: 10/31/2016

Required Date: 11/1/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE JFS 13/03/22 VERIFY BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-596-203		Manufactured	No				Each	0.0000		1			
D412-596-203									**				
Stainless Steel Aft Crosstube - Extended Height 39"													

1 x 106604

CMF

10-11-07

Inspection Sheet Complete RA112028

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order Instructions
D412-596-203	B106604	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	ENGINEERING SCRAP	152555	Tube is scrap but will be kept for evaluation. Remove and destroy all support. Measure and record actual height and span. Strip paint and preform LPI.
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 27/10/2016 _____

NOMENCLATURE CROSSTUBE AFT EXTENDED HIGH 39"
 PART NUMBER D412-596-203
 SERIAL NUMBER B106604

TN: 3678



HISTORICAL SERVICE RECORD

INSTALLATION DATA						☐ O/H ☒ RETIRE LIFE <u>40,000 LANDINGS</u> OTHER _____		REMOVAL DATA			
DATE	INSTALLED ON A/C NO.	INSTALLED AT	COMPONENT		REMOVE	DATE	REMOVED AT	COMPONENT		REASON FOR REMOVAL	
			SINCE NEW	SINCE O/H / INSP.	AT			SINCE NEW	SINCE O/H / INSP.		
			A/C HOURS	HRS COMP. HRS	HRS COMP. HRS			A/C HOURS	HRS COMP. HRS		HRS COMP. HRS
			CYCLE	DATE/CYCLE/RIN	DATE/CYCLE/RIN			A/C DATE/CYCLE/RIN	CYCLE		DATE/CYCLE/RIN
27 APR 2014	C-FWTK	2339.4 1689	0.0	0.0		Sept 25 2014	23686.9 2379	295.5	720	operational convenience	
02 OCT 2014	C-FWTK	20634.7 3018	295.5			11-APR 2016	21023.1 4345	683.9	2047	NOT SPECIFIED.	
11-APR 2016	C-GBND	20513.6 1522	683.9			10-SEPT 2016	20556.8 1602	727.1	2127	MAINT. CONV.	

TECHNICAL DIRECTIVES, REPAIRS AND OVERHAUL HISTORY

COMPONENT TOTAL TIME / CYCLE / RIN	DESCRIPTION OF WORK ACCOMPLISHED HISTORY OF INSPECTION, OVERHAUL, REPAIR AND APPLICATION OF TECHNICAL BULLETIN, SERVICE BULLETIN, AIRWORTHINESS DIRECTIVES.	SIGNATURE AFFIRMS WORK PERFORMED IN ACCORDANCE WITH APPLICABLE AIRWORTHINESS STANDARD		
		SIGNATURE	LICENCE / ACA	DATE
0.0	Purchased New Wildcat PO 202579 FROM DART Aerospace			25 SEP 13
295.5 / 720	300 hr. INSP. TSI - 0.0	T.B.: J. Laverdi	T.F.: Nathan Lowen	85-99-7 Oct 2, 2014
295.5 / 720	2 yr C/O may 01/2014	T.B.: J. Laverdi	T.F.: Nathan Lowen	85-99-7 Oct 2, 2014

Revision 0

Hours and Cycle times for D412-596-203 B106604

	Cycles			Hours	Cycles per hour flown
Removal	2379		Removal	23686.9	
Install	1659		Install	23391.4	
Total cycles C-FWTK	720		Total Hours C-FWTK	295.5	2.4
Removal	4345		Removal	21023.1	
Install	3018		Install	20634.7	
Total Cycles C-FWTQ	1327		Total Hours C-FWTQ	388.4	3.4
Removal	1602		Removal	20556.8	
Install	1522		Install	20513.6	
Total Cycles C-GBND	80		Total Hours C-GBND	43.2	
Total Cycles	2127		Total Hours	727.1	2.9